





D4488-1F CLIP
(FLAT PATTERN)

D4488-3F CLIP
(FLAT PATTERN)

D4488-5F ANGLE CLIP
(FLAT PATTERN)

NOTES:

- 1) MATERIAL -1 & -3: 6061-T6/T62 ALUMINUM SHEET, 0.050 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.050
- 5: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P	DRAWING NO.	REV. B
MFG. APPR.	W	D4488	SHEET 2 OF 2
APPROVED	M.W	TITLE	SCALE
DE APPR.	S	CLIP	NTS
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2012-09-18
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